

SECTION 1 - PRODUCT IDENTIFICATION

PRODUCT NAME: GK 05 LF
 PRODUCT USE: CARBIDE GRINDING FLUID
 RESTRICTIONS ON USE: Refer to label, available technical information, and other appropriate sections of this SDS.
 UN NUMBER: NOT REGULATED
 PROPER SHIPPING NAME: NOT REGULATED
 MANUFACTURER'S NAME: Eagle Superabrasives, Inc
 ADDRESS: 141 – 33rd Street Drive SE, Hickory, NC 28602
 EMERGENCY PHONE: **North America: CHEMTREC: 1-800-424-9300**
Outside North America: +1-703-527-3887
 BUSINESS PHONE: Product Information: 828-261-7281
 SDS NUMBER: SDL0661
 DATE OF REVISION: 7/8/2019

SECTION 2 - HAZARDS IDENTIFICATION

SIGNAL WORD: WARNING

HAZARD STATEMENT:

H313: May be harmful in contact with skin. 5
 H317: May cause an allergic skin reaction. 1
 H319: Causes serious eye irritation. 2A
 H336: May cause drowsiness or dizziness. 3
 H402: Harmful to aquatic life. 3



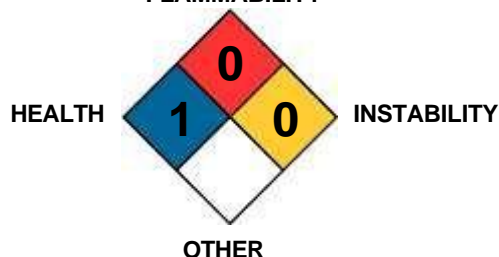
PRECAUTIONARY STATEMENTS: (PREVENTION)

P101: If medical advice is needed, have product container or label at hand.
 P102: Keep out of reach of children.
 P103: Read label before use.
 P261: Avoid breathing dust/fume/gas/mist/vapours/spray.
 P264: Wash all exposed skin/hair thoroughly after handling.
 P271: Use only outdoors or in a well-ventilated area.
 P272: Contaminated work clothing should not be allowed out of the workplace.
 P273: Avoid release to the environment.
 P280: Wear protective gloves/protective clothing/eye protection/face protection.

HAZARDOUS MATERIAL IDENTIFICATION SYSTEM

HEALTH HAZARD (BLUE)	1	Hazard Scale 0=Minimal 1=Slight 2=Moderate 3=Serious 4=Severe *=Chronic hazard
FLAMMABILITY HAZARD (RED)	0	
PHYSICAL HAZARD (YELLOW)	0	
PERSONAL PROTECTION	B	

**NFPA RATING
FLAMMABILITY**



SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS

<u>Hazardous Ingredients</u>	<u>CAS#</u>	<u>EC#</u>	<u>ICSC#</u>	<u>WT %</u>
2-AMINO-2-METHYL-1-PROPANOL	124-68-5	204-709-8	N/A	< 8
UNDECANEDIOIC ACID	1852-04-6	NE	N/A	< 3
DODECANEDIOIC ACID	693-23-2	217-440-6	N/A	< 3

SECTION 4 - FIRST AID MEASURES

Exposed individuals must be taken for medical attention if any adverse effect occurs. Take a copy of this SDS to the health professional with the individual.

WARNING: May be harmful in contact with skin. May cause an allergic skin reaction. Causes serious eye irritation. May cause drowsiness or dizziness. Harmful to aquatic life. Also refer to Section 11 for symptoms, effects, and likely routes of exposure for this product.

TARGET ORGANS:

ACUTE: Skin, eyes, respiratory system and gastrointestinal systems.

CHRONIC: Skin, eyes, respiratory system and gastrointestinal systems.

SKIN EXPOSURE: P302+P312: IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Remove/take off immediately all contaminated clothing. Rinse skin with water/shower. Minimum flushing time is for 15 minutes. P362+ P364: Take off contaminated clothing and wash it before reuse. P333+P313: If skin irritation or rash occurs: Get medical advice/attention.

EYE EXPOSURE: P305+P351+P338: IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing. Use sufficient force to open the eyelids. Have the exposed individual "roll" their eyes. Minimum flushing time is for 15 minutes. P337+P313: If eye irritation persists get medical advice/attention.

INHALATION: P304+P340: IF INHALED: Remove person to fresh air and keep comfortable for breathing. P312: Call a POISON CENTER or doctor/physician if you feel unwell.

INGESTION: IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Rinse mouth. Do NOT induce vomiting. Never induce vomiting or give diluents (milk or water) by mouth to someone who is unconscious, having convulsions, or unable to swallow.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Skin and respiratory disorders, as well as conditions involving the "Target Organs" (see Section 2, Hazards Identification) may be aggravated by prolonged exposures to this product. Exposed individual must seek immediate medical attention if any adverse effect occurs.

NOTES TO PHYSICIAN: Treat symptoms as demonstrated by signs and distress in the patient.

SECTION 5 - FIRE FIGHTING MEASURES

SUITABLE (AND UNSUITABLE) EXTINGUISHING MATERIALS:

Use water spray, dry chemical, foam or CO2.

SPECIFIC HAZARDS ARISING FROM THE CHEMICAL:

Emits hazardous decomposition products, CO, CO2 and NO2.

SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIREFIGHTERS:

Firefighters should wear fully protective clothing (chemical impermeable, fully encapsulated suit) and positive pressure self-contained breathing apparatus. Do not release run off from fire control methods to sewer or waterways.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT, ENVIRONMENTAL PRECAUTIONS AND EMERGENCY PROCEDURES.

WARNING: Any container expansion or rounding indicates pressure build-up. Use extreme caution. When opening, release pressure slowly through opening.

SPILL AND LEAK RESPONSE: Uncontrolled releases should be responded to by appropriately trained personnel using pre-planned procedures. Proper protective equipment should be used, refer to Section 8 - exposure controls. P391: Collect spillage. P273: Avoid release to the environment.

Small Spill: Mop up, or absorb with an inert dry material and place in an appropriate waste disposal container.

Large Spill: Restrict access to the area. Provide adequate protective equipment and ventilation. Stop leak if without risk. Remove chemicals which can react with the spilled material. Add dry inert material to contain and absorb spilled material. Prevent entry into surface waters, sewers, basements or confined areas, dike if needed. Ensure that exposure to product is not at a concentration exceeding regulatory limits. Decontaminate the area thoroughly. Decontaminate all response equipment with soapy water before returning to service. Place all spill residue in a suitable container and seal.

SECTION 7 - HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING: Keep out of reach of children. All employees who handle this material should be trained to handle it safely. Open containers slowly on a stable surface. As with all chemicals, avoid getting this product ON YOU or IN YOU. Avoid direct or prolonged contact with skin or eyes. Do not ingest. Wash thoroughly after handling this product. Do not eat, drink, smoke, or apply cosmetics while handling this product. Avoid breathing vapors, dusts or mists generated by this product. Use in a well-ventilated location. Remove contaminated clothing immediately. Use only as directed. Refer to Section 8 for exposure controls. P273: Avoid release to the environment.

CONDITIONS FOR SAFE STORAGE: Containers of this product must be properly labeled. Storage areas of this product should be clearly identified, well-illuminated, clear of obstruction and accessible only to trained and authorized personnel. Store containers in a clean, cool, well ventilated, dry location, away from direct sunlight, away from incompatible materials at temperatures between 50°F (10°C) - 100°F (37°C). Keep container tightly closed when not in use. P405: Store locked up. Do not ingest. Do not breathe vapor mist. Wash hands after handling. Refer to Section 10 for incompatibilities. P403+P233: Store in a well-ventilated place. Keep container tightly closed.

SECTION 8 - EXPOSURE CONTROLS - PERSONAL PROTECTION

VENTILATION AND ENGINEERING CONTROLS: Use with adequate ventilation. Eyewash/safety shower station is recommended to be available near where this product is used/stored.

EXPOSURE LIMITS/GUIDELINES:

EXPOSURE LIMITS IN AIR

CHEMICAL NAME	CAS#	ACGIH TLV		OSHA PEL	OTHER
		TWA	STEL	TWA	
2-AMINO-2-METHYL-1-PROPANOL	124-68-5	NE	NE	NE	N/A
UNDECANEDIOIC ACID	1852-04-6	NE	NE	NE	N/A
DODECANEDIOIC ACID	693-23-2	NE	NE	NE	N/A

NE = Not Established

INGESTION: Do not eat, drink or smoke when using this product.

RESPIRATORY PROTECTION: Maintain airborne contaminant concentrations below guidelines listed above, if applicable. Air-purifying respirators with dust/mist/fume filters are recommended if operations may produce mists or sprays from this product. P261: Avoid breathing dust/fume/gas/mist/vapours/spray. P271: Use only outdoors or in a well-ventilated area.

EYE PROTECTION: Chemical safety goggles or safety glasses with side shields. A face shield is necessary if splashing is anticipated. P264: Wash all exposed skin/hair thoroughly after handling. P280: Wear protective gloves/protective clothing/eye protection/face protection.

SKIN PROTECTION: Wear protective gloves/clothing/eye protection when using this product. Use chemically-resistant gloves when handling this product. Wash all exposed skin/hair thoroughly after handling. P280: Wear protective gloves/protective clothing/eye protection/face protection. P272: Contaminated work clothing should not be allowed out of the workplace.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE and COLOR:	Clear green liquid	VAPOR PRESSURE, mm Hg @ 20°C:	Not established
ODOR :	Sweet	VAPOR DENSITY (Air=1):	>1
ODOR THRESHOLD:	Not established	RELATIVE DENSITY @ 20°C (water=1):	1.01
pH:	9.3 (neat)	SOLUBILITY IN WATER:	Complete
MELTING/FREEZING POINT:	32°F/0°C	PARTITION COEFFICIENT(n-octanol/water)	Not established
BOILING POINT:	> 212°F/100°C	AUTOIGNITION TEMPERATURE:	Not established
FLASHPOINT:	Not established	DECOMPOSITION TEMPERATURE:	Not established
EVAPORATION RATE (n-BuAc=1):	< 1 where butyl acetate=1	VISCOSITY:	Not established
FLAMMABILITY (SOLID/GAS):	Not established	VOLATILE ORGANIC COMPOUNDS (%)	Not Established
FLAMMABLE LIMITS (in air by volume, %)	Not established		

SECTION 10 - STABILITY AND REACTIVITY

REACTIVITY: Product is not reactive under standard ambient temperature and pressure.

STABILITY: Stable under normal condition of use and storage.

POSSIBILITY OF HAZARDOUS

REACTIONS: None known.

CONDITIONS TO AVOID: Storage in direct sunlight.

INCOMPATIBLE MATERIALS: Strong oxidizers.

HAZARDOUS DECOMPOSITION

PRODUCTS: Thermal decomposition may result in oxides of carbon and nitrogen.

SECTION 11 - TOXICOLOGICAL INFORMATION

TOXICOLOGICAL EFFECTS: No data available for this product.

LIKELY ROUTES OF EXPOSURE: Skin/eye contact and inhalation.

RELATED SYMPTOMS: Skin, eye, respiratory and gastrointestinal irritation. May be harmful if swallowed.

DELAYED/IMMEDIATE/CHRONIC

EFFECTS FROM SHORT AND

LONG TERM EXPOSURES: Skin, eye, respiratory and gastrointestinal irritation. May be harmful if swallowed.

NUMERICAL MEASURES OF

TOXICITY: Not established for this product.

CARCINOGENICITY: None of the components of this product are listed by the NTP, IARC, or regulated by OSHA as carcinogens.

SECTION 12 - ECOLOGICAL INFORMATION

ALL WORK PRACTICES MUST BE AIMED AT ELIMINATING ENVIRONMENTAL CONTAMINATION.

ECOTOXICITY: Data not available for this product.

PERSISTENCE AND DEGRADABILITY: No data available for this product.

BIOLOGICAL ACCUMULATION POTENTIAL: No data available for this product.

MOBILITY IN SOIL: No data available for this product.

OTHER ADVERSE EFFECTS (i.e., hazardous to the ozone layer): No data available for this product.

BIOLOGICAL EXPOSURE INDICES: Currently, Biological Exposure Indices (BEIs) have not been determined for this product.

SECTION 13 - DISPOSAL CONSIDERATIONS

DISPOSAL: Thoroughly drain/empty containers and offer for recycling. Refer to Section 8 for exposure controls - personal protection. P501: Dispose of contents/container in accordance with local/regional/national/international regulations.

SECTION 14 - TRANSPORTATION INFORMATION

PROPER SHIPPING NAME

DOT: NOT REGULATED

IMDG/IMO: NOT REGULATED

IATA/ICAO: NOT REGULATED

ENVIRONMENTAL HAZARDS

(i.e., MARINE POLLUTANT): Not known.

TRANSPORT IN BULK (according to annex II marpol 73/78 and the IBC code): Not applicable.

SPECIAL PRECAUTIONS FOR USER: Not known.

SECTION 15 - REGULATORY INFORMATION

United States and International Regulations

United States Regulations: U.S. SARA REPORTING REQUIREMENTS: The components of this product are subject to the reporting as listed below, requirements of Sections 302, 304, and 313 of Title of the Superfund Amendments and Reauthorization Act:

CHEMICAL NAME

2-AMINO-2-METHYL-1-PROPANOL	SARA 302 (40 CFR 355, Appendix A) – NO SARA 304 (40 CFR Table 302.4) – NO SARA 313 (40 CFR 372.65) - NO
UNDECANEDIOIC ACID	SARA 302 (40 CFR 355, Appendix A) – NO SARA 304 (40 CFR Table 302.4) – NO SARA 313 (40 CFR 372.65) - NO
DODECANEDIOIC ACID	SARA 302 (40 CFR 355, Appendix A) – NO SARA 304 (40 CFR Table 302.4) – NO SARA 313 (40 CFR 372.65) - NO

U.S. Regulations

U.S. SARA THRESHOLD PLANNING QUANTITY: There are specific Threshold Planning Quantities for the components of this product. The default Federal SDS submission and inventory requirement filing threshold of 10,000 lbs (4,540 kg) therefore applies, per 40 CFR 370.20.

U.S. CERCLA Reportable Quantity (RQ): None

U.S. TSCA INVENTORY STATUS: The components of this product are listed on the TSCA Inventory.

Section 311/312 Hazard Category: Acute Health: NO CHRONIC: YES Fire: NO Reactive: NO Pressure: NO

CALIFORNIA SAFE DRINKING WATER AND TOXIC ENFORCEMENT ACT (PROPOSITION 65): WARNING! This product contains a chemical known in the State of California to cause birth defects or other reproductive harm.

International Regulations

CANADIAN REGULATIONS:

CANADIAN DSL/NDSL INVENTORY STATUS: The components of this product are on the DSL or NDSL Inventories or are exempt from listing.

CANADIAN WHMIS CLASSIFICATION: Not listed.

SECTION 16 - OTHER INFORMATION

PREPARED BY: Eagle Superabrasives, Inc.

DATE OF REVISION: 7/8/2019

Supersedes: NEW PRODUCT

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